



Dart Aerospace Ltd.
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646.3001
Job Sheet 185758



Part No: 646.3001

Job Qty: 6 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
90	Start up Operation	6 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-2	NOV 07 2018
110	Packaging	6 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-1	NOV 07 2018
120	Small Fab	6 pcs	11/16/18	11/16/18	0.00	6.59	Small Fab-1	NOV 07 2018
130	QC	6 pcs	11/16/18	11/16/18	0.00	0.00	QC5	NOV 16 2018
140	Packaging	6 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1	NOV 16 2018
150	QC21-SA	6 Ea	11/16/18	11/16/18	0.00	0.00	QC21	NOV 16 2018

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV NOV 15 2018
Descriptions: 598: exp. date:
150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	6 Ea (1 ea)	90-Start up Operation	5088600X4 5107528X2
646.3011	RH Half	6 Ea (1 ea)	90-Start up Operation	5047438
646.3012	Lower Guide	6 Ea (1 ea)	90-Start up Operation	5106404
646.3013	Blade	6 Ea (1 ea)	90-Start up Operation	5092104
646.3014	Blade	6 Ea (1 ea)	90-Start up Operation	5094819
646.3015	Blade	6 Ea (1 ea)	90-Start up Operation	5105905
MS21042L08	Nut	114 Ea (19 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	114 Ea (19 ea)	90-Start up Operation	5044235X2 5089472X6
NAS1149FN832P	Washer	228 Ea (38 ea)	90-Start up Operation	5100408



Container No: S125414



Part: 646.3001

Job No: 185758

Serial No/Batch: S125414

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 11/07/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	6	16	0
	646.3011	6	24	0
	646.3012	6	11	0
	646.3013	6	13	0
	646.3014	6	14	0
	646.3015	6	50	0
	MS21042L08	114	1,954	0
	MS27039-08-19	114	1,790	0
	NAS1149FN832P	228	2,775	0
Part Specifications				
Specifications could not be found.				

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